

Tłumaczenie poświadczone z języka angielskiego

[uwagi tłumacza kursywą w nawiasach]

CERTYFIKAT TESTU EKOPROJEKTU

[znak]

Wyciąg ze sprawozdania nr: 300-ELAB-2430

Producent: NIBE-BIAWAR sp. z o.o.
Al. Jana Pawła II 57, 15-703 Białystok
NIP UE PL5420200292

Wyrób: Kocioł na biopaliwo

Model: Kocioł Pellux Compact i palnik PBMAX 12.1
Kocioł Pellux Compact Touch i palnik PBMAX 12.1
Kocioł Pellux Compact 12 i palnik PBMAX 12.1
Kocioł Pellux Compact Touch 12 i palnik PBMAX 12.1
Kocioł Metrocompact 12 i palnik PBMAX 12.1

Procedura: Badanie przeprowadzone zgodnie z EN 303-5:2012

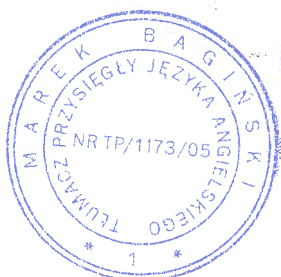
Wymagania: Rozporządzenie Komisji (UE) nr 2015/1189, Załącznik II, art. 1

Podajnik: Automatyczny **Paliwo:** Biomasa

Badanie przeprowadzono na peliecie drzewnym (C1), uzyskano następujące wyniki:

WYNIKI BADANIA

| Pomiar | Jednostka | Wynik | Wartości graniczne |
|--|--------------------------------|-------|--------------------|
| Nominalna moc cieplna | kW | 13,2 | |
| Stężenie CO na 10% O ₂ | mg/m _n ³ | 115 | |
| Stężenie OGC na 10% O ₂ | mg/m _n ³ | < 6 | |
| Stężenie pyłu na 10% O ₂ | mg/m _n ³ | 33 | |
| Stężenie No _x na 10% O ₂ | mg/m _n ³ | 194 | |
| Wydajność | % | 93,4 | |
| Minimalna moc cieplna | kW | 3,5 | |
| Stężenie CO na 10% O ₂ | mg/m _n ³ | 402 | |
| Stężenie OGC na 10% O ₂ | mg/m _n ³ | 18 | |
| Stężenie pyłu na 10% O ₂ | mg/m _n ³ | 31 | |
| Stężenie No _x na 10% O ₂ | mg/m _n ³ | 157 | |
| Wydajność | % | 89,1 | |



Emisje sezonowe

| | | | |
|--|--------------------------------|-----|-----|
| Stężenie CO na 10% O ₂ | mg/m _n ³ | 359 | 500 |
| Stężenie OGC na 10% O ₂ | mg/m _n ³ | 16 | 20 |
| Stężenie pyłu na 10% O ₂ | mg/m _n ³ | 31 | 40 |
| Stężenie No _x na 10% O ₂ | mg/m _n ³ | 163 | 200 |

Sezonowa efektywność energetyczna ogrzewania pomieszczeń

| | | | |
|------------------|---|------|----|
| η _s | % | 78,4 | 75 |
| η _{son} | % | 83,1 | |
| F1 | % | 3,0 | |
| F2 | % | 1,7 | |

Zwracamy uwagę na to, że podane wartości stanowią wyciąg sprawozdania z badania. W celu uzyskania dodatkowych informacji należy zapoznać się ze sprawozdaniem z badania.

Aarhus, 7 października 2019 r.

[podpis nieczytelny]

Torben Nørgaard Jensen

B. Sc. [licencjat nauk ścisłych]

Niniejszy certyfikat został sporządzony, a wartości obliczone na podstawie sprawozdania z akredytowanego badania wykonanego przez instytut badawczy na podstawie akredytacji DANAK, członka EA [Europejska Współpraca w zakresie Akredytacji] i ILAC [Współpraca Międzynarodowa w zakresie Akredytacji Laboratoriów].

07-10-2019 r. 10:00:59

[tekst w języku trzecim]

Niniejszy dokument PDF jest ważny tylko wówczas, gdy został podpisany cyfrowo za pomocą podpisu cyfrowego OCES Torbena Nørgaarda Jensena z Duńskiego Instytutu Technologicznego.

KONIEC TŁUMACZENIA

Niniejszym poświadczam zgodność powyższego tłumaczenia z załączoną kopią dokumentu w języku angielskim.

Marek Bagiński, tłumacz przysięgły języka angielskiego, wpisany na listę tłumaczy przysięgłych prowadzoną przez Ministra Sprawiedliwości pod numerem TP/1173/05.

Białystok, dnia 15 października 2019 r.



TEST REPORT

Report no.:
300-ELAB-2430



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Page 1 of 16
Init.: APOD/TNJ
Order no.: 880117
No. of appendices: 2

Requested by: Company: NIBE-BIAWAR Sp. z o.o.
Address: Al. Jan Pawla II 57
Postcode/town: 15-703 Bialystok
Country: Poland

Product: Automatic biofuel boiler

Manufacturer: NIBE-BIAWAR Type: Pellux Compact & PBMAX 12.1

Nominal output: 13,2kW Fuel: Pellets C1

Sample: Receipt at DTI, Aarhus: 27.06.2019, sampled by NIBE-BIAWAR

Test period: Date of testing: 01.07.2019 - 26.08.2019

Procedure Testing of biofuel boiler according to DS/EN 303-5:2012.

Result: Requirements according to DS/EN 303-5:2012 Class 5 were met in relation to emissions and efficiency. Requirements regarding documentation material and construction details were fulfilled.

Remarks: See paragraph 2 - Remarks.

Terms: Accredited testing was carried out in compliance with the current guidelines laid down by DANAK (The Danish Accreditation), cf. www.danak.dk, and the general terms and conditions of The Danish Technological Institute. The test results apply to the tested products only. This test report may be reproduced in extract only if the laboratory has approved the extract in writing.

Issued: Date 06.11.2019, Danish Technological Institute, Aarhus, Energy Laboratory

Signature: Anders Pødenphant
B. Sc.
Consultant

Torben Nørgaard Jensen
B. Sc.
Quality Assurance



 **DANAK**
Test reg. no. 300



1. Documentation material

- Drawings
- Data sheets
- Photos
- User manual & technical information
- Boiler plate
- Risk assessment

The documentation material is enclosed as a digitally signed PDF file.

2. Remarks

Revision concerns two corrections of Danish words that was not translated to English. There has also been added 4 product types which are covered by this report.

This report also covers following product types:

- Pellux Compact Touch boiler & PBMAX 12.1 burner
- Pellux Compact 12 boiler & PBMAX 12.1 burner
- Pellux Compact 12 Touch boiler & PBMAX 12.1 burner
- Metrocompact 12 boiler & PBMAX 12.1 burner

Control of the welded steel sheet boiler, electrical safety and EMC is not included in this report (see paragraph 4.2).

3. The basis of the test

This report concerns testing of a biofuel boiler. The boiler has been subject to random sampling and is representative for appliances from the production.

Testing was carried out by Danish Technological Institute, Kongsvang Allé 29, DK-8000 Aarhus C, Denmark.



4. Product description

4.1. Test specimen

Overall description

Pellux Compact & PBMAX 12.1 is a compact fully automatic boiler for combustion of pelletized solid fuel. The fuel is transported from an internal fuel hopper via an inclined auger and drop chute to the burner. The combustion takes place in a horizontal steel burner.

The boiler controller is fully modulating without lambda probe. There is an ongoing measurement of flow temperature and flue gas temperature.

The boiler is a welded steel sheet boiler. The convection unit consists one horizontal channel without turbulator and 6 vertical flue gas channels, all of them provided with turbulators. The turbulators are included in the automatic cleaning mechanism.

For protection against back-fire the unit is equipped with a drop chute and heat sensor on the chute. The burner can be removed from the boiler without tools and has a switch which cuts power supply by removal.

The boiler is not suitable for log wood burning.

Photos



Photo of boiler at the test rig.



Specifications

| | |
|--|--|
| Feeding system | |
| Type | Inclined auger and drop chute |
| Auger motor | SPG S8R25GX-TCE(L42), 220V, 50Hz, 25W, 1200rpm |
| Burner | |
| Type | Air-cooled horizontal steel burner |
| Combustion air | EbmPapst RLD85/0034A, 230V, 50Hz, 35W |
| Boiler | |
| Type | Welded steel sheet boiler |
| Water content | 75 litre |
| Flue gas tube, outer diameter | ø 120 mm |
| Flow connection | 1" |
| Return connection | 1" |
| Convection unit | 1 horizontal channel, 6 vertical channels |
| Turbulators | 6 circular turbulators |
| Regulation system | |
| Type | Fully modulating |
| Operation | Via internal panel |
| Other | |
| Automatic ignition | Yes |
| Automatic ash removal | No |
| Automatic cleaning of convection unit | Yes |
| Main dimensions, biofuel boiler | |
| Height | app. 1280 mm |
| Width | app. 450 mm |
| Depth | app. 113 mm |
| Weight | app. 300 kg |
| Safety equipment | |
| Temperature controller | Electronic |
| Safety temperature limiter | Rozmerovy KNTP 8823.02 (manual reset) |
| Safety against back-burning | Inclined auger and drop chute |
| Safety against back-burning | Temperature sensor on drop chute |



4.2. Requirements for construction etc.

| Parameter | Reference paragraph in EN303-5 | Requirement met yes/no |
|-----------|--------------------------------|------------------------|
|-----------|--------------------------------|------------------------|

| | | |
|-----------------------------|-----|-----|
| General requirements | | |
| Safety at normal use | 4.1 | yes |

| | | |
|---------------------------------------|---------|-----|
| Requirements for documentation | | |
| Drawings | 4.2.1.1 | yes |
| Quality manual | 4.2.1.2 | yes |
| Data plate | 7.1-7.2 | yes |
| Technical information | 8.2 | yes |
| Operating instructions | 8.3 | yes |
| Risk assessment | 4.3.1 | yes |

| | | |
|---|---------|---|
| Requirements for welded steel sheet boiler | | |
| Execution of welding work | 4.2.2.1 | * |
| Welding seams and welding fillers | 4.2.2.2 | * |
| Parts of steel subject to pressure | 4.2.2.3 | * |
| Minimum wall thicknesses and tolerances | 4.2.2.4 | * |

| | | |
|--|----------|-----|
| Requirements for safety and design | | |
| Venting of the water sections etc. | 4.2.4.1 | yes |
| Cleaning of heating surfaces | 4.2.4.2 | yes |
| Inspection of the flame | 4.2.4.3 | yes |
| Water tightness | 4.2.4.4 | yes |
| Replacement parts | 4.2.4.5 | yes |
| Boiler shell tappings | 4.2.4.6 | yes |
| Thermostat pockets | 4.2.4.7 | yes |
| Thermal insulation | 4.2.4.8 | yes |
| Water side resistance | 4.2.4.9 | yes |
| Integral fuel hopper | 4.2.4.10 | yes |
| Fuel chamber | 4.2.4.11 | yes |
| Ash chamber | 4.2.4.12 | yes |
| Overfeeding or disturbances in the fuel supply | 4.3.4 | yes |
| Supply of combustion air | 4.3.5 | yes |
| Surface temperatures of accessible parts | 4.3.6 | yes |
| Leakage of combustion products | 4.3.7 | yes |

| | | |
|--|---------|-----|
| Safety requirements for fuel supply | | |
| Generally | 4.3.3.1 | yes |



| | | |
|---|---------|-----|
| Manual stoking | 4.3.2 | no |
| Automatic stoked boilers | 4.3.3 | yes |
| Thermal conductance | 4.3.3.2 | yes |
| Back flow of ignitable combustion gasses | 4.3.3.3 | yes |
| Fire propagation into the fuel line | 4.3.3.4 | yes |
| Alternative verification of safety against back burning | 4.3.3.5 | yes |

| Safety requirements for automatic stoking | | |
|--|---------|------------------|
| Temperature control for open vented systems | 4.3.8.2 | yes |
| Temperature control for closed vented systems | 4.3.8.3 | yes ¹ |
| Accessories | 4.3.9.1 | yes |
| Electrical safety | 4.3.9.2 | * |
| Electromagnetic compatibility, EMC | 4.3.9.3 | * |

¹ Only applies for automatic stoking.

* Not included in this report. Please refer to the manufacturer's EU declaration of conformity.



5. Test results

5.1. Waterside resistance

| Equivalent temperature difference at nominal output | Water flow | Pressure drop |
|---|-----------------------|---------------|
| 20 K | 0.6 m ³ /h | 0.3 mbar |
| 10 K | 1.1 m ³ /h | 2.5 mbar |

5.2. Surface temperatures

| Equivalent temperature difference at nominal output | Measured temperature | Allowed limit |
|---|----------------------|---------------|
| Boiler doors etc., average of 5 measurements | 32 °C | + 100 K |
| Boiler bottom, average of 5 measurements | 42 °C | + 65 K |
| Handles being touched during operation | | |
| Metal and similar materials | - | + 35 K |
| Porcelain and similar materials | - | + 45 K |
| Plastic and similar materials | 27 °C | + 60 K |
| Boiler's average surface temperature | | |
| Average of 10 spot measurements | 32 °C | - |
| Ambient temperature | 27 °C | - |

5.3. Disconnection of air fan

| | Measured CO | Allowed limit |
|--------------------------|-----------------------|---------------------|
| Disconnection of air fan | 3.8 % _{vol.} | 5 % _{vol.} |

5.4. Function check

The firing system is rapidly disconnectable, DS/EN303-5 paragraph 4.3.8.3 a) and therefore the safety equipment includes a temperature controller and a safety temperature limiter with manual reset. The thermostats are tested in accordance with DS/EN303-5 paragraph 5.13. Loss of power supply and sudden absence of heat dissipation are tested according to paragraph 5.14.

| | Measured temperature | Allowed limit |
|------------------------------------|----------------------|---------------|
| Temperature controller | 81 °C | 100 °C |
| Safety temperature limiter | 101 °C | 110 °C |
| Sudden absence of heat dissipation | 87 °C | 100 °C |
| Loss of power supply | 74 °C | 100 °C |



5.5. Test results at nominal heat output

| Parameter | Value | Unit |
|--|-------|--------------------------------|
| Return temperature | 58.0 | °C |
| Flow temperature | 71.3 | °C |
| Water flow | 0.87 | m ³ /h |
| Heat output | 13.2 | kW |
| Test duration | 6.0 | H |
| Power consumption | 35 | W |
| Fuel consumption | 2.9 | kg/h |
| Water content | 6.1 | % |
| Net calorific value | 17.7 | MJ/kg |
| Gross calorific value | 19.1 | MJ/kg |
| Heat input | 14.1 | kW |
| Efficiency | 93.4 | % |
| Ambient temperature | 23 | °C |
| Flue gas temperature | 107 | °C |
| Chimney draught | 16 | Pa |
| Flue gas volume flow | 32 | m ³ /h |
| Flue gas mass flow | 30 | kg/h |
| CO ₂ | 12.2 | % _{vol.} |
| Dust at 6% O ₂ | 45 | mg/m _n ³ |
| Dust at 10% O ₂ | 33 | mg/m _n ³ |
| Dust at 13% O ₂ | 0.02 | g/m _n ³ |
| Dust emission | 16 | mg/MJ |
| CO measured | 106 | % _{vol.} |
| CO at 6% O ₂ | 157 | mg/m _n ³ |
| CO at 10% O ₂ | 115 | mg/m _n ³ |
| CO at 13% O ₂ | 0.08 | g/m _n ³ |
| CO-emission | 54 | mg/MJ |
| NO _x (NO ₂) at 6% O ₂ | 264 | mg/m _n ³ |
| NO _x (NO ₂) at 10% O ₂ | 194 | mg/m _n ³ |
| NO _x -emission (NO ₂) | 91 | mg/MJ |
| OGC (C) at 6% O ₂ | < 8 | mg/m _n ³ |
| OGC (C) at 10% O ₂ | < 6 | mg/m _n ³ |
| OGC-emission (C) | < 3 | mg/MJ |

All emission values are stated on the basis of dry flue gas.



5.6. Test results at partial heat output

| Parameter | Value | Unit |
|--|-------|--------------------------------|
| Return temperature | 58.0 | °C |
| Flow temperature | 71.9 | °C |
| Water flow | 0.22 | m ³ /h |
| Heat output | 3.5 | kW |
| Test duration | 6.0 | H |
| Power consumption | 20 | W |
| Fuel consumption | 0.8 | kg/h |
| Water content | 6.1 | % |
| Net calorific value | 17.7 | MJ/kg |
| Gross calorific value | 19.1 | MJ/kg |
| Heat input | 3.9 | kW |
| Efficiency | 89.1 | % |
| Ambient temperature | 25 | °C |
| Flue gas temperature | 75 | °C |
| Chimney draught | 9 | Pa |
| Flue gas volume flow | 13 | m ³ /h |
| Flue gas mass flow | 13 | kg/h |
| CO ₂ | 7.4 | % _{vol.} |
| Dust at 6% O ₂ | 42 | mg/m _n ³ |
| Dust at 10% O ₂ | 31 | mg/m _n ³ |
| Dust at 13% O ₂ | 0.02 | g/m _n ³ |
| Dust emission | 15 | mg/MJ |
| CO measured | 225 | % _{vol.} |
| CO at 6% O ₂ | 548 | mg/m _n ³ |
| CO at 10% O ₂ | 402 | mg/m _n ³ |
| CO at 13% O ₂ | 0.29 | g/m _n ³ |
| CO-emission | 187 | mg/MJ |
| NO _x (NO ₂) at 6% O ₂ | 215 | mg/m _n ³ |
| NO _x (NO ₂) at 10% O ₂ | 157 | mg/m _n ³ |
| NO _x -emission (NO ₂) | 73 | mg/MJ |
| OGC (C) at 6% O ₂ | 25 | mg/m _n ³ |
| OGC (C) at 10% O ₂ | 18 | mg/m _n ³ |
| OGC-emission (C) | 8 | mg/MJ |

All emission values are stated on the basis of dry flue gas.



5.7. Other measurements

| Subject | Measured | Unit |
|------------------------------|----------|------|
| Power consumption at standby | 8 | W |

6. Test conditions

The moisture content of the fuel was determined according to the weigh/dry method. Sample from both nominal and partial load tests were taken.

Determination of particle emission at in-stack sampling with tubular filter device. Drying before and after sampling for minimum 4 hours at 105 °C.

Temperature settings on unit during testing at nominal and partial testing was 80 °C at nominal and 72 °C at partial.

7. Test equipment

Testing rig and equipment has been set up according to EN 303-5 and EN 304.

| Rack B1 | | | |
|---|--------------|--------------|-------------------|
| Instrument | Type | Traceability | Instrument number |
| Data logger | HP 34970A | DANAK 200 | 270-A-2436 |
| PC | Dell | - | - |
| CO/CO ₂ analyser | ABB EL3020 | - | 101360 |
| FID analyser | M&A | - | 270-A-2419 |
| Pressure gauge | Autotran 700 | ELAB | 270-A-2479 |
| Heated hose/probe | M&C | - | 270-A-2481 |
| Heated hose/probe | M&C | - | 270-A-2483 |
| Ambient temperature sensor | Type K | ELAB | 270-A-2487 |
| Span gas, C ₃ H ₈ | AGA | Swedac | 135578 |

| Rack 3 | | | |
|--------------------------|--------------------|--------------|-------------------|
| Instrument | Type | Traceability | Instrument number |
| NO _x analyser | ECO Physics CLD-60 | - | 98348 |

| Test rig 2 | | | |
|--------------------------|-------------------------|--------------|-------------------|
| Instrument | Type | Traceability | Instrument number |
| Water flow meter | 0-3,2 m ³ /h | DANAK 200 | 127920 |
| Water temperature sensor | Pt100 (flow) | DANAK 200 | 106551 |



| | | | |
|-----------------------------|------------------|-----------|------------|
| Water temperature sensor | Pt100 (return) | DANAK 200 | 106552 |
| Gas meter | Elster BK-G2,5MT | DANAK 9 | 121799 |
| Flue gas temperature sensor | Type K | ELAB | 270-A-2485 |

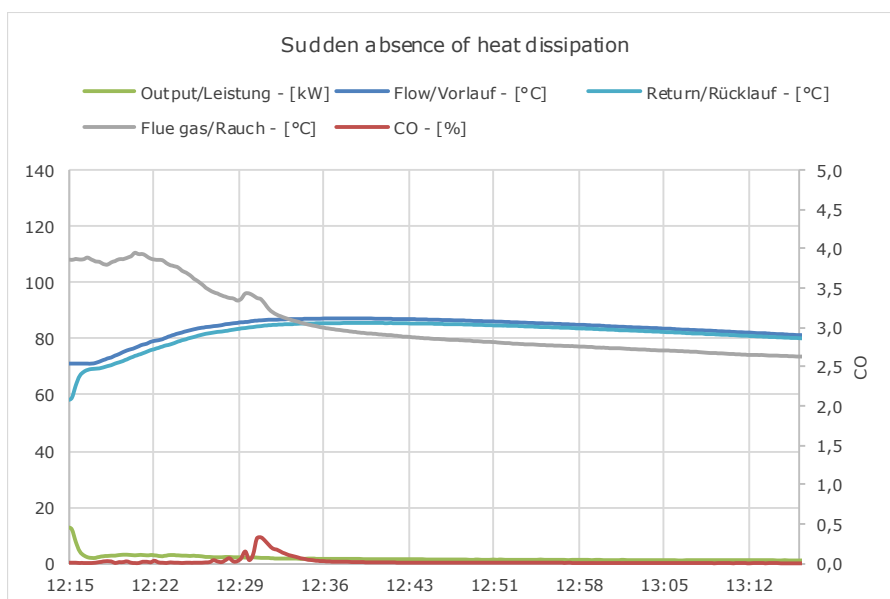
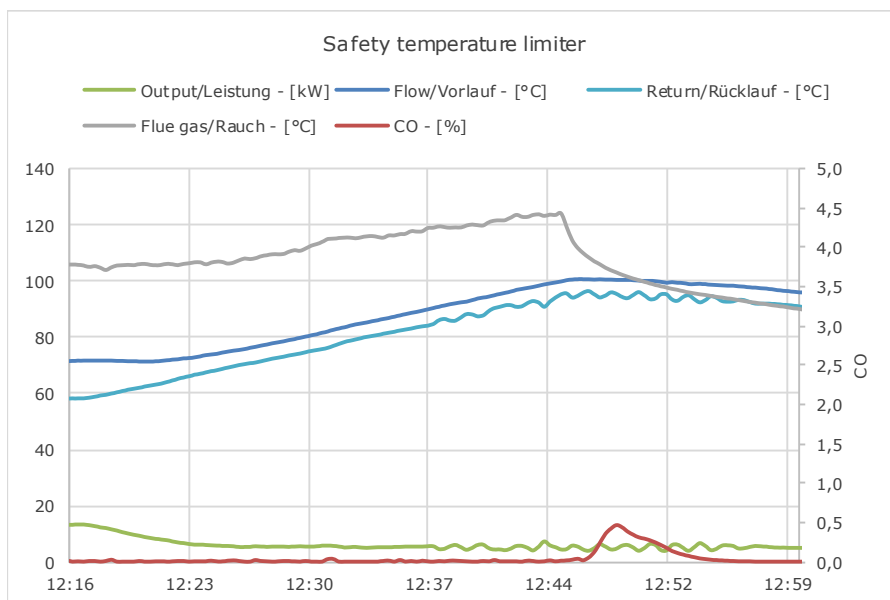
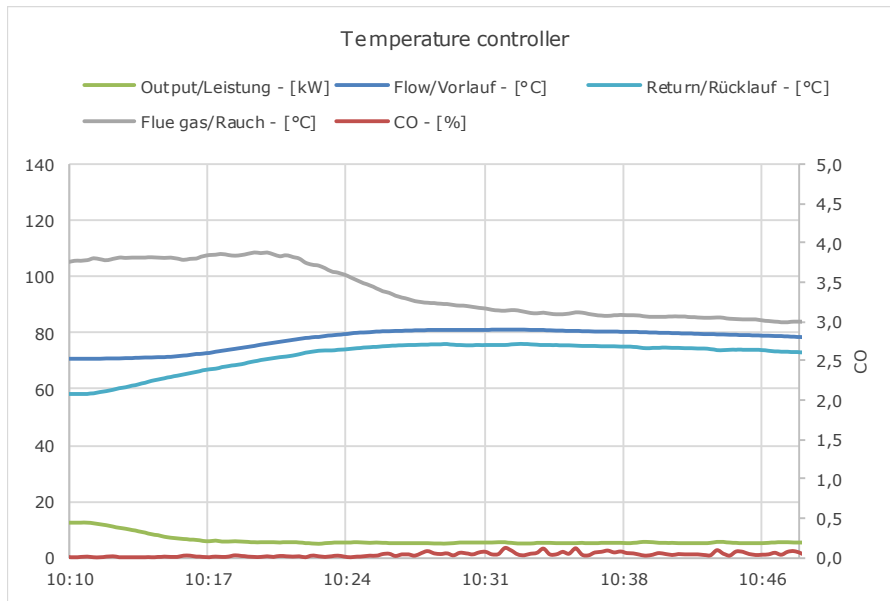
| Other equipment | | | |
|------------------------------|-----------------|--------------|----------------------|
| Instrument | Type | Traceability | Instrument number |
| Adiabatic calorimeter | - | IVC, Kemi | - |
| Span gas, CO/CO ₂ | AGA | Swedac | 135573 |
| Span gas, CO/CO ₂ | AGA | Swedac | 135574 |
| Zero gas, N ₂ | AGA | Swedac | 135575 |
| Span gas, NO/CO | AGA | Swedac | 135576 |
| Data collection programme | N.I. Labview | - | TI-DOP ver. 13.28.vi |
| Dust measuring equipment | Ströhlein | - | 270-A-1330 |
| Surface thermometer | Technoterm 5500 | DANAK 200 | 270-A-976 |
| Water gauge | ELAB | - | 270-A-1759 |
| Scale (dust) | Mettler XS 204 | ELAB | Id.nr. 7084 |
| Scale (humidity) | Mettler PC 440 | ELAB | 270-A-947 |
| Scale (fuel) | Sauter 60 kg | ELAB | 270-A-484 |
| Temperature calibrator | Jofra 650 SE | ELAB | 270-A-0912 |
| Scale (boiler) | Mettler IND 560 | ELAB | 270-A-0551 |

8. Appendices

Appendix 1: Graphs of measurements during safety and function checks

Appendix 2: Graphs of measurements at nominal and partial heat output

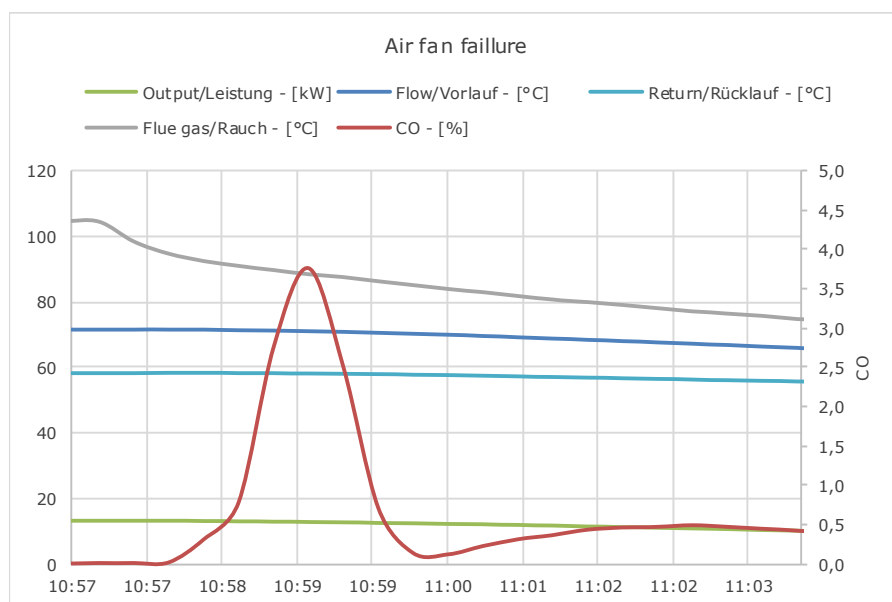
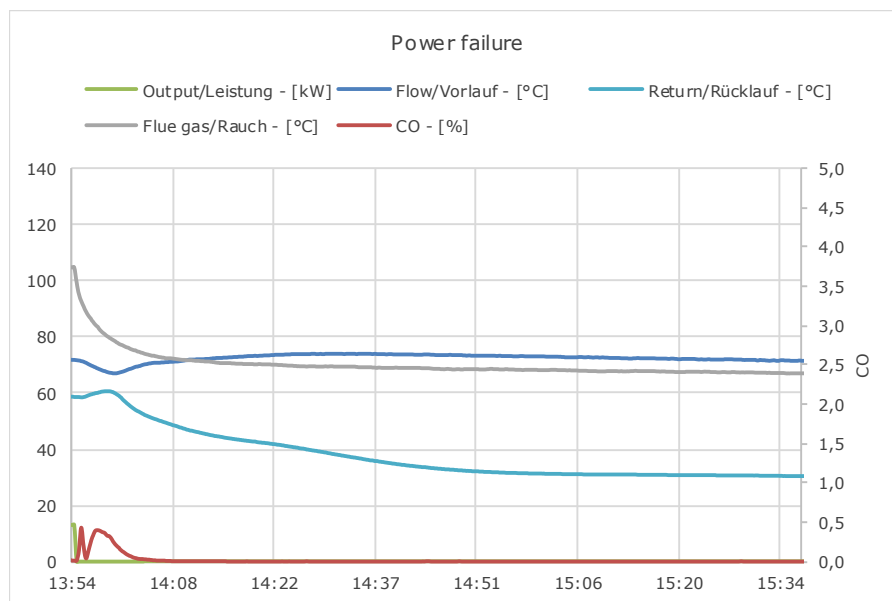
Appendix 1: Graphs of measurements during safety and function checks



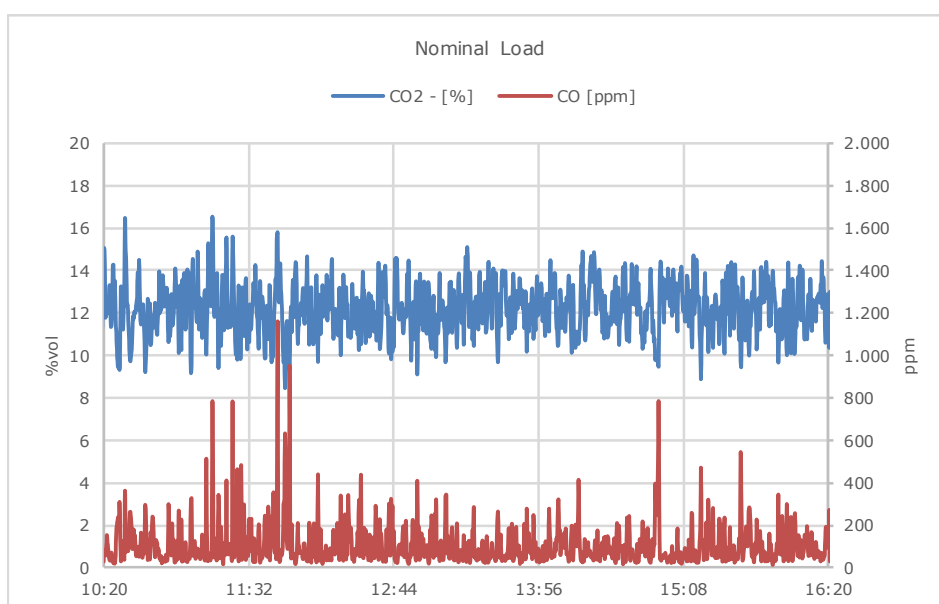
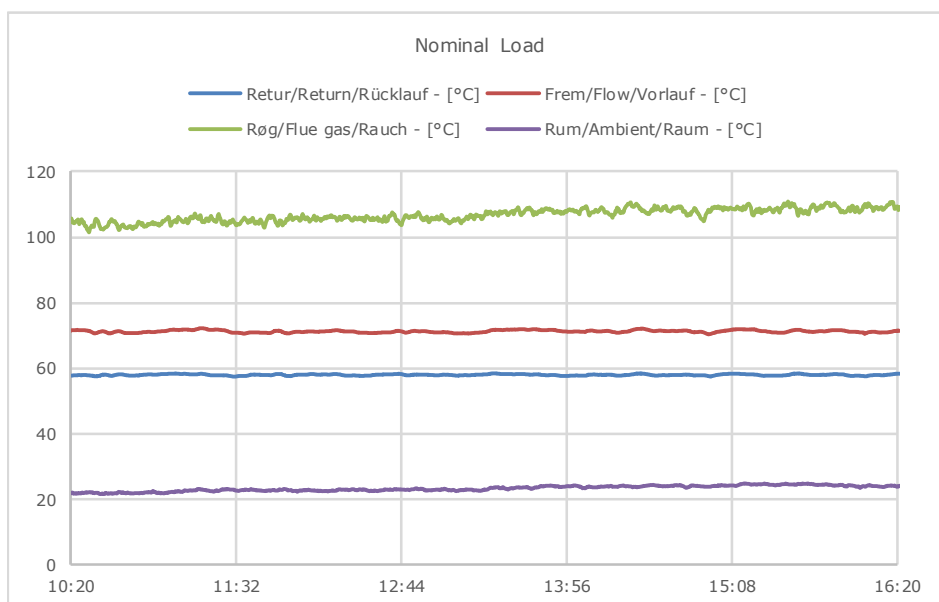
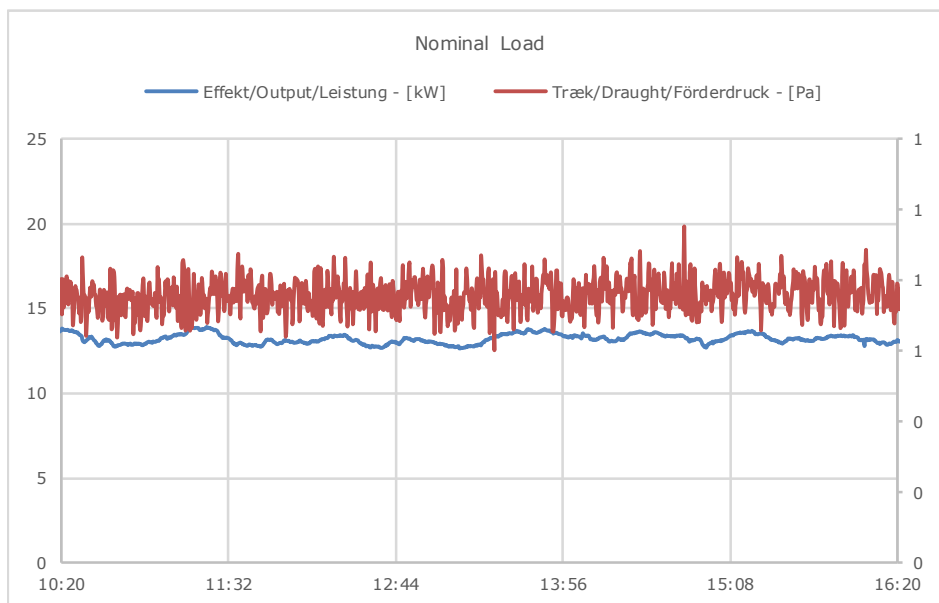
Appendix 1: Graphs of measurements during safety and function checks



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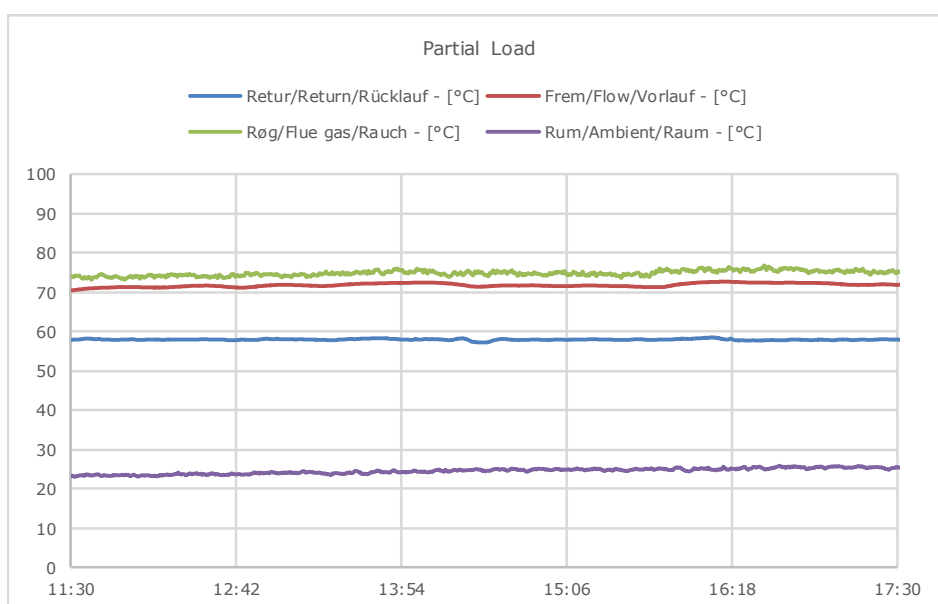
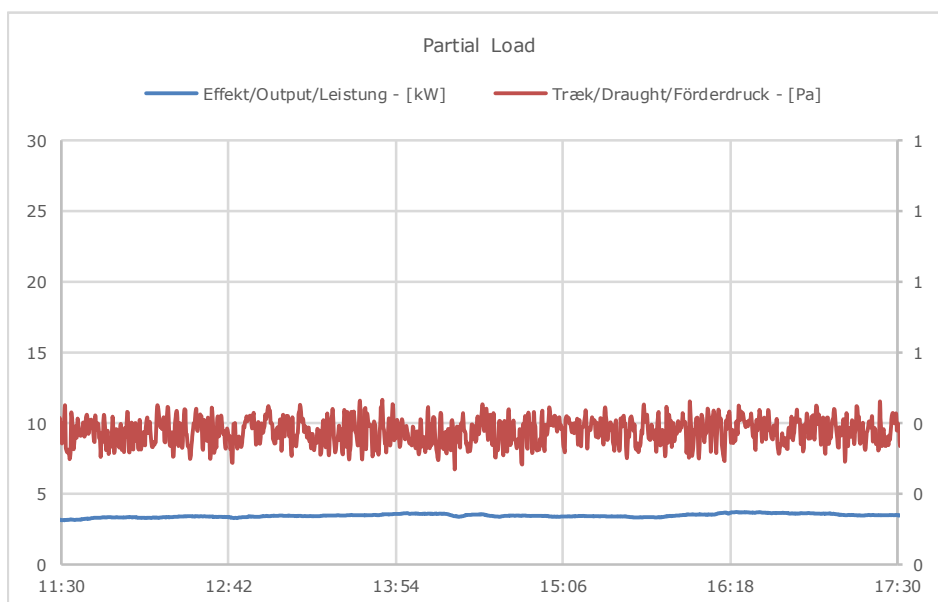
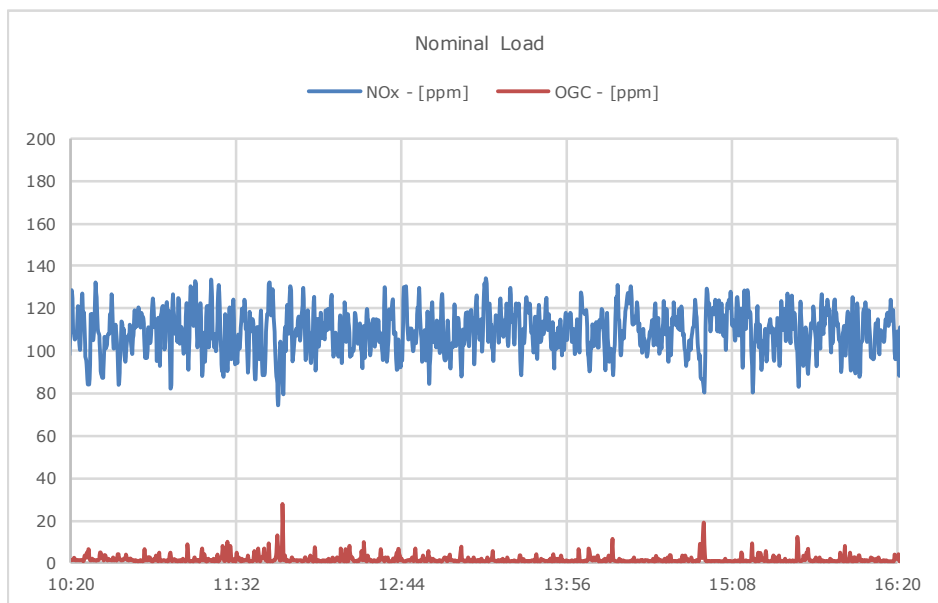
Appendix 2: Graphs of measurements at nominal and partial heat output



Appendix 2: Graphs of measurements at nominal and partial heat output



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Appendix 2: Graphs of measurements at nominal and partial heat output

